

Data ID		INDEXABLE	Report Title				
General Information	Secrecy of Data		Customer Information		Machine and Holder		Work Piece
	Date Created	Entered by	Customer Nr		M/C Maker		Process
			Customer		M/C Desc.		Material Std.
	Current Status	Verified by			Machine Type		Material Type
			Industry		Spindle KW		Material Desc.
	Last Edited	Edited by	Operator		Spindle Size		Hardness
		Country		Holder Type			
		Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.
Cutting Conditions	Manufacturer						
	Tool Name						
	Body Desc.						
	Body EDP						
	Chip Desc.						
	Chip EDP						
	Coating						
	Vc (m/min)						
	n (min-1)						
	Vf (mm/min)						
	f (mm/rev)						
	fz (mm/t)						
	Ae (mm)						
	Ap (mm)						
	Milling Method	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut	
	Over Hung (L/D)						
	Coolant						
Coolant Dilution							
Coolant BAR							
Criteria							
Time or Cut Dist.							
Decision							
Notes	Issue to Resolve						
	OSG Proposal						
	Results						
	Advice 1						
	Advice 2						

Used Tool (Conventional)	
Used Tool (Test 1)	
Used Tool (Test 2)	
Used Tool (Test 3)	
Used Tool (Test 4)	